

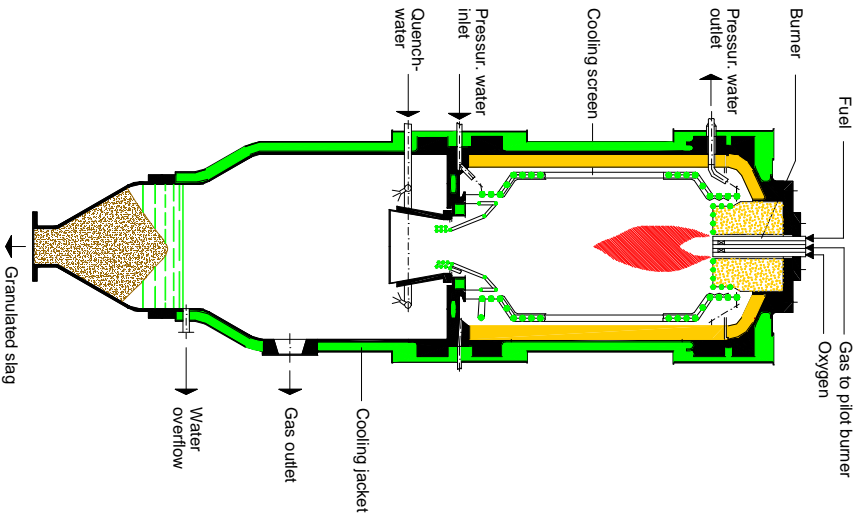
# “Gasification”

by

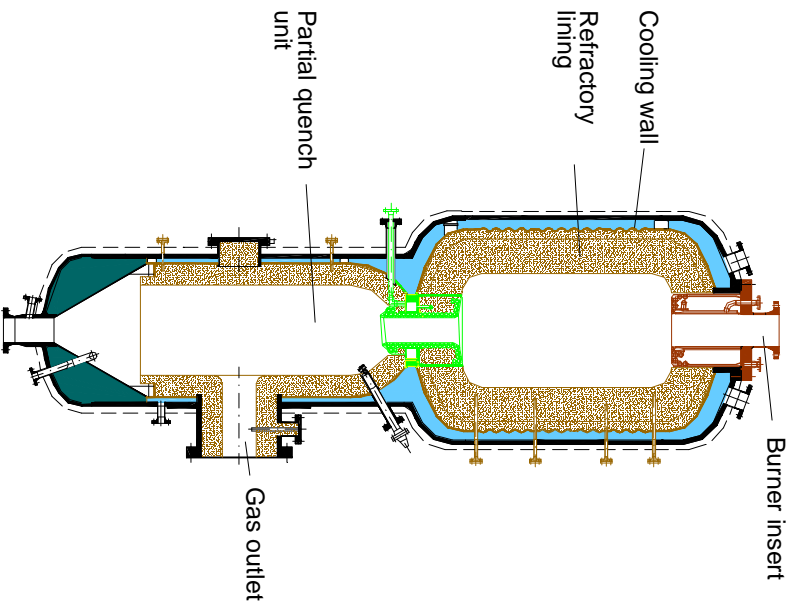
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## ERRATA SLIP

- Page**      **Erratum**
- 11            Reaction 2-8. The product should contain CO not CO<sub>2</sub>.
- 12            In the first equation  $k_r$  and  $k_f$  should be interchanged.
- 22            Para 2, line 9. Replace CO by CO<sub>2</sub>.
- 25            In Figure 2-6 the flags for 1300 and 1500 °C should point to the solid lines, the 260 ppm CH<sub>4</sub> flag should point to the dotted line.
- 51            Analyses are by wt %
- 52            Values are in ppmw, not ppmv
- 70            Table 4-13. Fixed carbon is difference.
- 102           Table 5-6. Last three lines should read:
- |                                |      |     |     |      |
|--------------------------------|------|-----|-----|------|
| Fuel maf, kg                   | 893  | 777 | 517 | 516  |
| Steam, kg                      | 0    | 1   | 213 | 112  |
| Air or oxygen, Nm <sup>3</sup> | 1358 | 339 | 324 | 1581 |
- 121/122      Figures 5-18 (a) and (b). See below for full detail.
- 139           Table 5-13. Quantities are based on 1000 t feed capacity.
- 143           Values for trace components are in ppmw, not ppmv
- 179           Para 3 line 7. Replace “51” by “1.5”.
- 215           In Table 6-5 replace Ni+(CO)<sub>4</sub> by Ni(CO)<sub>4</sub> on the right hand side of reactions 6-4 and 6-6 and replace Fe+(CO)<sub>5</sub> by Fe(CO)<sub>5</sub> on the right hand side of reactions 6-5 and 6-7. Note pressure units are bar.
- 216           Figure 6-12. The graph is based on a total pressure of 60 bar and 45% CO in the raw gas. The curves are only valid in the range shown and should not be extrapolated.
- 243           Para 3 lines 9 and 10. The pressures 52.5 bar and 48.8 bar should be interchanged in the text.
- 273           The heading in the lower half of the page should read: “Quasi-Isothermal Compression”, not “Quasi-Adiabatic Compression”.
- 279           Figure 7-25. The lower line of text at the right should read: “Entrained flow; fuel gas treating”.
- 363           Note to second table, Normal and Standard Volumes: Nm<sup>3</sup> refer to 1.0132 bar and 0 °C. SCF refer to 30” Hg and 60 °F.



**Figure 5-18 (a) Noell Reactor with Cooling Screen**  
 (Source: Future Energav GmbH)



**Figure 5-18 (b) Noell Reactor with Cooling Wall**  
 (Source: Future Energy GmbH)